

ProGuard SparForm 1207

SYNTHETIC MACHINING, GRINDING, AND ROLLING COOLANT

ProGuard SparForm 1207 is a fully synthetic coolant with superior cooling and wetting properties that produces excellent tool life and surface finish.

ProGuard SparForm 1207 is formulated with wetting properties for chip settling in grinding and light duty machining of ferrous and non-ferrous metals. It also useful in light to moderate roll forming and tube expanding operations. This product has a long sump life and RP package for tube mill operations. It is very efficient at rejecting tramp oil. Typical use dilutions are 3% to 10% depending on the severity of the application. This product contains no mineral oil.

Typical Applications	Milling Grinding	Roll Forming Sawing	
Refractometer Readings, br	ix	3.00 at 10% 1.50 at 5% 0.90 at 3%	
Typical Properties			
ProGuard SparForm 1207			
Color Odor Appearance Specific Gravity, ASTM D-12 Density, Ibs/gal pH (diluted 10:1)	98	Blue Characteristic Clear Liquid 1.04 8.67 8.5-9.5	

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